











Cutting Heads & Blades Selection Chart

	Head/Blade Type	Part Number	Trimmer Line Diameters		FSE 60*	FS 40 C-E FS 45* FS 46*	FS 55 FS 56 C-E	FS 55 R, 55 RC-E FS 56 RC-E FS 70 RC-E KM 55 R, 55 RC-E KM 56 RC-E	FS 80	FS 80 R FS 90 R FS 110 R FS 130 R	KM 90 R KM 110 R KM 130 R	FS 100 FS 110	FS 90 FS 110 FS 130	FS 250	FS 250 R	FS 310 FS 350	FS 450 K	FS 550	FSB-KM	FS-KM		
			Standard	Optional																		
STIHL SuperCut™ head: Fully automatic, double nylon line is automatically kept at the proper cutting length. 	STIHL SuperCut™ 20-2	4002 710 2184	.095"	—			●	●	●	●	●	●	●	●						●		
	STIHL SuperCut™ 40-2	4003 710 2142	.095"	—												●	●					
	AUTOCUT® head: Double line for trimming and mowing. Nylon line is fed automatically by TapAction™. New AUTOCUT® 5-2 C EasySpool™ version available. 	AUTOCUT® 5-2	4006 710 2103	.080"	.095"	●	●															
		AUTOCUT® C 5-2	4006 710 2106	.080"	—	●	●															
		AUTOCUT® C 25-2	4002 710 2196	.095"	—			●	●	●	●	●	●	●	●	●						●
		AUTOCUT® 11-2	4004 710 2192	.095"	.080"																●	
		AUTOCUT® 25-2	4002 710 2191	.095"	.105"			●	●	●	●	●	●	●	●	●						●
		AUTOCUT® 30-2	4002 710 2187	.095"	.105"										●	●						
AUTOCUT® 40-2		4003 710 2189	.095"	—												●	●					
AUTOCUT® 40-4	4005 710 2102	.095"	.105"													●	●	●				
FixCut™ head: Lightweight and quick loading. Insert 8" piece of trimmer line in each eyelet. 	FixCut™ 5-2	4006 710 2118	.095"	.080/.120/.130"		●																
	FixCut™ 25-2	4002 710 2158	.095"	.080/.120/.130"			●	●	●	●	●	●	●	●	●						●	
	TrimCut™ head: Manual-feed nylon head is particularly suitable for mowing low-growing grass around solid obstacles. 	TrimCut™ 31-2	4002 710 2156	.105"	.095"			●	●	●	●	●	●	●	●							●
TrimCut™ 41-2		4003 710 2108	.105"	.095"												●	●					
TrimCut™ 51-2		4005 710 2104	.105"	.095"														●				
STIHL PolyCut™ head: A universal cutting tool for trimming large areas. Fitted with three thermoplastic blades. 	STIHL PolyCut™ 5-3	4004 710 2180																	●			
	STIHL PolyCut™ 6-3	4006 710 2104				●																
	STIHL PolyCut™ 20-3	4002 710 2189					●	●	●	●	●	●	●	●	●						●	
	STIHL PolyCut™ 40-3	4111 710 2190														●	●	●				
Metal blade: Steel, four cutting edges, for working on large areas of tough weeds and heavy grass. 	Grass-4 25.4 mm	4001 713 3801					●	■	■	■	■	●	●	■							■	
	Grass-4 20 mm	4000 713 3801													●	●						
Metal blade: Steel, 8 teeth, for cutting thick, dry weeds and reeds. 	Grass-8 25.4 mm	4001 713 3803					●	■	■	■	■	●	●	■							■	
	Grass-8 20 mm	4000 713 3802													●	●	●					
Brush knife: Steel, for thinning and clearing tough, tangled weeds, undergrowth and scrub. 	Brush Knife 25.4 mm	4112 713 4100							●	■	■	■	●	●	■							
	Brush Knife 20 mm	4119 713 4100													●	●						
	Brush Knife 20 mm	4110 713 4100																●				
Circular saw blade, scratcher tooth: Steel, for gnarled bushes and thin tree trunks. 	Scratcher 25.4 mm	4112 713 4201							▼				▼	▼								
	Scratcher 20 mm	4000 713 4200														▼	▼					
	Scratcher 20 mm	4000 713 4205															▼	▼				
	Scratcher 20 mm	4104 713 4200																▼	▼			
Circular saw blade, chisel tooth: Steel, for gnarled bushes and thin tree trunks (depends on diameter of trunk and techniques used). 	Chisel 25.4 mm	4112 713 4203							▼				▼	▼								
	Chisel 20 mm	4119 713 4200														▼	▼					
	Chisel 20 mm	4110 713 4204															▼	▼				

* Trimmers equipped with loop handles. For models which are/were available with optional handles, "R" denotes loop handle version.

Note: Numbers with "mm" show arbor size. Consult your instruction manual or your authorized STIHL dealer for approved cutting head/deflector combinations.

- Approved for use with designated unit as originally equipped.
- Approved for use with loop handle (R) only if equipped with barrier bar (4130 791 4400) deflector kit (4119 007 1013) and a single or double shoulder harness.
- ▼ Approved for use with bike handle, double harness and limit stop.

NOTE: Barrier bar and large deflector must be attached when using a metal blade with loop (R) handle trimmer.

IMPORTANT INFORMATION
WARNING: Improper use of any brushcutter/ trimmer can cause serious or fatal injury. Read, understand and follow all safety instructions in your instruction manual. To reduce the risk of injury from blade contact, circular saw blades may be used on FS brushcutters that have a bicycle handle and double shoulder harness and not on FS brushcutters with a "J" handle or loop handle (R). Other rigid blades may be used on FS brushcutters having a bicycle handle, a "J" handle, or a loop handle equipped with a barrier bar. To reduce the risk of eye injury, always wear proper eye protection. Always use the appropriate deflector for the type of cutting attachment, as explained in your instruction manual.